

**ARKANSAS DEPARTMENT OF ENERGY AND ENVIRONMENT,  
DIVISION OF ENVIRONMENTAL QUALITY**

IN THE MATTER OF:

AFIN: 60-00915

LIS No. 21-132

KIMBERLY-CLARK CORPORATION  
500 MURPHY DRIVE  
MAUMELLE, ARKANSAS 72113

**CONSENT ADMINISTRATIVE ORDER**

This Consent Administrative Order (CAO) is issued pursuant to the authority delegated under the federal Clean Air Act, 42 U.S.C. § 7401 *et seq.*, and the federal regulations issued thereunder. In addition, this CAO is issued pursuant to the authority of the Arkansas Water and Air Pollution Control Act (the Act), Ark. Code Ann. § 8-4-101 *et seq.*, Arkansas Pollution Control and Ecology Commission (APC&EC) Regulation 7, APC&EC Regulation 8, APC&EC Regulation 18, and APC&EC Regulation 19.

The issues herein having been settled by agreement of Kimberly-Clark Corporation (Respondent) and the Director of the Division of Environmental Quality<sup>1</sup> (DEQ), it is hereby agreed and stipulated that the following FINDINGS OF FACT and ORDER AND AGREEMENT be entered.

**FINDINGS OF FACT**

1. Respondent owns and operates an infant care product manufacturing facility located at 500 Murphy Drive in Maumelle, Pulaski County, Arkansas.
2. The Air Permit referenced in this CAO is 1306-AR-14 (the Permit). The Permit

---

<sup>1</sup> Pursuant to Act 910 of 2019, the Arkansas Transformation and Efficiencies Act, the former Arkansas Department of Environmental Quality is now the Division of Environmental Quality in the newly created Arkansas Department of Energy and Environment.

was issued on October 25, 2019.

Ark. Code Ann. § 8-4-217(a)(3) provides:

(a) It shall be unlawful for any person to:

...

(3) Violate any provisions of this chapter or of any rule or order adopted by the Arkansas Pollution Control and Ecology Commission under this chapter or of a permit issued under this chapter by the Division of Environmental Quality;

3. Ark. Code Ann. § 8-4-103(c)(1)(A) provides, “Any person that violates any provision of this chapter and rules, permits, or plans issued pursuant to this chapter may be assessed an administrative civil penalty not to exceed ten thousand dollars (\$10,000) per violation.”

4. Pursuant to Ark. Code Ann. § 8-4-103(c)(1)(B) as referenced by Ark. Code Ann. § 8-4-304, “Each day of a continuing violation may be deemed a separate violation for purposes of penalty assessment.”

5. Specific Condition 1 of the Permit states Respondent shall not exceed the permitted Volatile Organic Compounds (VOC) emission rate limits of 0.80 lbs/hr and 3.20 tpy at the Nonwovens Process (SN-26).

6. Specific Conditions 1 and 2 of the Permit states that Respondent shall not exceed permitted PM<sub>10</sub> emission rate limits of 0.10 lbs/hr and 0.50 tpy at SN-26 and permitted PM<sub>10</sub> emission rate limits of 0.40 lbs/hr and 1.80 tpy at the Stripper Fans (SN-29).

7. On August 31, 2021, Respondent submitted to DEQ test results for testing conducted at SN-26 and SN-29 on May 25, 2021. Respondent provided that PM<sub>10</sub> emission rate limits were exceeded at SN-26 and VOC emission rate limits were exceeded at SN-26 and SN-29.

8. A review of the test results indicated that Respondent exceeded the PM<sub>10</sub> and VOC permitted emission rate limits at SN-26 during the testing. The average PM<sub>10</sub> emission rate recorded at SN-26 was 0.13 lbs/hr and 0.57 tpy, exceeding the permitted emission rate limits of 0.10 lbs/hr and 0.50 tpy. The average VOC emission rate recorded at SN-26 was 1.06 lbs/hr and 4.64 tpy, exceeding the permitted emission rate limits of 0.80 lbs/hr and 3.20 tpy. Such act violates Specific Condition 1 of the Permit and therefore violates Ark. Code Ann. § 8-4-217(a)(3) as referenced by Ark. Code Ann. § 8-4-304.

9. In a letter dated September 30, 2021, DEQ informed Respondent that after a review of the emissions test results submitted on August 31, 2021, SN-26 was out of compliance with the permitted PM<sub>10</sub> and VOC emission rate limits at the time of testing.

10. On October 19, 2021, DEQ emailed Respondent a formal enforcement letter for the exceedance of the PM<sub>10</sub> and VOC emission rate limits at SN-26.

11. In the cover letter to the test report submitted on August 31, 2021, Respondent stated that the facility will submit a de minimis permit request to increase the PM<sub>10</sub> and VOC emission rate limits at SN-26 and to increase the VOC emission rate limit for SN-29.

### **ORDER AND AGREEMENT**

WHEREFORE, Respondent, neither admitting nor denying the factual and legal allegations contained in this CAO, and DEQ do hereby agree and stipulate as follows:

1. Within thirty (30) calendar days of the effective date of this CAO, Respondent shall, if they have not done so prior to the execution date of this document, either;

A. Submit a permit modification application to DEQ to address the PM<sub>10</sub> and

VOC emission rate limit exceedances at SN-26 and to include VOC emission

rate limits for SN-29 in the Permit.

Or

- B. Conduct emissions testing at SN-26 for PM<sub>10</sub> and VOC to ensure compliance with the currently permitted limits and submit a permit modification application to include VOC emission rate limits for SN-29 in the Permit.

2. In compromise and full settlement of the violations specified in the FINDINGS OF FACT, Respondent agrees to pay a civil penalty of **FOUR THOUSAND FOUR HUNDRED DOLLARS (\$4,400.00)**, or one-half of the penalty, **TWO THOUSAND TWO HUNDRED DOLLARS (\$2,200.00)** if this CAO is signed and returned to Air Enforcement Section, DEQ, 5301 Northshore Drive, North Little Rock, Arkansas 72118-5317, prior to 4:00 p.m. on **December 23, 2021**. Payment is due within thirty (30) calendar days of the effective date of this CAO. Such payment shall be made payable to:

DEQ, Fiscal Division  
5301 Northshore Drive  
North Little Rock, Arkansas 72118-5317.

In the event that Respondent fails to pay the civil penalty within the prescribed time, DEQ shall be entitled to attorneys' fees and costs associated with collection.

3. All applicable submissions required by this CAO are subject to approval by DEQ. In the event of any deficiency, Respondent shall, within fifteen (15) calendar days of notification by DEQ, submit any additional information requested. Failure to respond adequately to the notice of deficiency within fifteen (15) calendar days constitutes a failure to meet a deadline and is subject to the civil penalties established in the following Paragraph.

4. Failure to meet the limits, requirements, or deadlines of this CAO or the

applicable approved schedules provided for herein constitutes a violation of this CAO. If Respondent fails to meet any limits, requirements, or deadlines, Respondent shall pay, on demand, to DEQ civil penalties according to the following schedule:

- |                                              |                |
|----------------------------------------------|----------------|
| (a) First day through the fourteenth day:    | \$100 per day  |
| (b) Fifteenth day through the thirtieth day: | \$500 per day  |
| (c) More than thirty days:                   | \$1000 per day |

Stipulated penalties shall be paid within thirty (30) calendar days of receipt of DEQ's demand to Respondent for such penalties. These stipulated penalties may be imposed for delay in scheduled performance and shall be in addition to any other remedies or sanctions that may be available to DEQ by reason of Respondent's failure to comply with the requirements of this CAO. DEQ reserves its rights to collect other penalties and fines pursuant to its enforcement authority in lieu of the stipulated penalties set forth above.

5. If any event, including, but not limited to, an occurrence of nature, causes or may cause a delay in the achievement of compliance by Respondent with the requirements or deadlines of this CAO, Respondent shall notify DEQ in writing as soon as reasonably possible after it is apparent that a delay will result, but in no case after the due dates have passed. The notification shall describe in detail the anticipated length of the delay, the precise cause of the delay, the measures being taken and to be taken to minimize the delay, and the timetable by which those measures will be implemented.

6. DEQ may grant an extension of any provision of this CAO, provided that Respondent requests such an extension in writing and provided that the delay or anticipated delay has or will be caused by circumstances beyond the control of and without the fault of Respondent. The time for performance may be extended for a reasonable period, but in no event

longer than the period of delay resulting from such circumstances. The burden of proving that any delay is caused by circumstances beyond the control of and without the fault of Respondent and the length of the delay attributable to such circumstances shall rest with Respondent. Failure to notify DEQ promptly, as provided in the previous Paragraph of the ORDER AND AGREEMENT, shall be grounds for a denial of an extension.

7. This CAO is subject to public review and comment in accordance with Ark. Code Ann. § 8-4-103(d), and therefore is not effective until thirty (30) calendar days after public notice of the CAO is given. DEQ retains the right and discretion to rescind this CAO based on comments received within the thirty (30) day public comment period.

8. As provided by APC&EC Regulation 8, this matter is subject to being reopened upon Commission initiative or in the event a petition to set aside this CAO is granted by the Commission.

9. Nothing contained in this CAO shall relieve Respondent of any obligations imposed by any other applicable local, state, or federal laws. Except as specifically provided herein, nothing contained in this CAO shall be deemed in any way to relieve Respondent of responsibilities contained in the permit.

10. Nothing in this CAO shall be construed as a waiver by DEQ of its enforcement authority over alleged violations not specifically addressed herein. In addition, this CAO neither exonerates Respondent from any past, present, or future conduct that is not expressly addressed herein, nor relieves Respondent of the responsibilities for obtaining any necessary permits.

11. By virtue of the signature appearing below, the individual represents that he or she is an Officer of Respondent, being duly authorized to execute and bind Respondent to the terms

contained herein. Execution of this CAO by an individual other than an Officer of Respondent shall be accompanied by a resolution granting signature authority to that individual as duly ratified by the governing body of the entity.

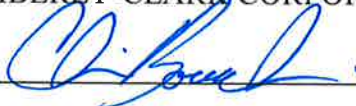
SO ORDERED THIS 13<sup>TH</sup> DAY OF DECEMBER, 2021.



JULIE LINCK, CHIEF ADMINISTRATOR  
ARKANSAS DEPARTMENT OF ENERGY AND ENVIRONMENT,  
DIVISION OF ENVIRONMENTAL QUALITY

APPROVED AS TO FORM AND CONTENT:

KIMBERLY-CLARK CORPORATION

BY:  (Signature)

\_\_\_\_\_ (Typed or printed name)

TITLE: PLANT MANAGER

DATE: 12/09/2021

